



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2665-2
Job Sheet 172341



Part No: D2665-2

Job Qty: 1 ea

Part Name: Saddle, RH, Fwd, Aft, Out



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/15/18

Job Tracking No:

Due Date: 2/22/18

Created By: Linda Lacelle

Type: Return

Description:

Note: DWG REV D IPP: C 00.11.01 Removed P/O for Powder Coat - in house process EC IPP Rev:D As per Rev D 07-03-19 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/22/18	0.00	0.00	Start Up Machining-1		
160	QC	1 pcs		2/22/18	0.00	0.00	QC3		
170	Packaging	1 pcs		2/22/18	0.00	0.00	Packaging3-1		
180	QC21-SA	1 Ea		2/22/18	0.00	0.00	QC21		

Part Op 160 - QC3- Inspect Part Finish
Descriptions: 170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

DAS
21 MAR 05 2018
9:59
ST402

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2665-2	Saddle, RH, Fwd, Aft, Out	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2665-2	1	5	0

Part Specifications

Specifications could not be found.

Plex 2/15/18 1:19 PM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

Inspection Sheet Complete

RA112612

Customer QA Ref # SO131439

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
D2665-1	B55017	1	☒ Yes	☒ Yes	☐ Yes	☐ Yes	STOCK	SO29897	Part return with no damage. Return in stock. I.D. with new batch at Rev D.
D2665-2	B32623	1	☒ Yes	☒ Yes	☐ Yes	☐ Yes	STOCK	SO29898	Part return with no damage. Return in stock. I.D. with new batch at Rev D.
D2666-1	B60296	1	☒ Yes	☒ Yes	☐ Yes	☐ Yes	STOCK	SO29899	Part return with no damage. Return in stock. I.D. with new batch at Rev D.
D2666-2	B34781	1	☒ Yes	☒ Yes	☐ Yes	☐ Yes	STOCK	SO29900	Part return with no damage. Return in stock. I.D. with new batch at Rev D.
0									
0									

QC Approval: P.D.

Date: 28-Sep-17

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Container No: S042672



Part: D2665-2

Serial No/Batch: S042672

Revision: D2665

Inspector:

Date: 02/15/18 13:25 PM